

出口日本LVL第一
出口日本构造胶合板第一
出口澳洲构造LVL第一
单板层积材（LVL） 国标起草单位

No.1 in exporting LVL to Japan

No.1 in exporting structural plywood to Japan

No.1 in exporting structural LVL to Australia

Laminated veneer lumber(LVL)national standard drafting unit



福庆®LVL

出口销量第一

TOP 1 in export market



江苏福庆木业有限公司

Jiangsu Fuqing Wood Co., Ltd

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TO MANUFACTURE GREEN AND
ENVIRONMENTALLY FRIENDLY BUILDING
MATERIALS FOR THE WORLD
为世界制造绿色环保建材

FUQING GROUP 福庆集团



福庆集团创建于1990年，始终专注于木制品加工制造和家居服务领域，是国内规模领先的建材家居企业、国家级高新技术企业、中国胶合板协会执行会长单位。福庆集团整合优势资源参与全球竞争，依托互信共赢的优质经销商资源，以及强大的品牌化、标准化、系统化的服务体系全力发展建材和家居关联生态链业务，成为生态建材家居产业链集团。福庆集团凭借福庆优秀板材工艺基因，以技术致敬生活，引领中国家居生活环保主义新风尚。

Founded in 1990, Fuqing Group has always been focusing on wood products processing and manufacturing and home services, and is a leading domestic building materials and home furnishing enterprise, national high-tech enterprise, and the executive chairman of China Plywood Association. Fuqing Group integrates advantageous resources to participate in global competition, relying on mutual trust and win-win quality dealer resources, and a strong branded, standardized and systematic service system to develop building materials and home-related ecological chain business, and become an ecological building materials and home industry chain group. With the excellent plate technology, Fuqing Group pays tribute to life with technology and leads the new fashion of environmentalism in China's home life.

产业板块 INDUSTRIAL SECTOR



家居板块

Home furnishing sector



建材板块

Building materials sector

旗下品牌 BRAND UNDER THE UMBRELLA



福庆 LVL



福庆 板材



福庆 孕婴板



福庆 全屋定制

70 万平方
square meters

总占地面积
Total land area

7 家
units

生产基地
Production base

20 亿
Billion

投资
Invest

100 万立方
million m³

年产
Annual output

JIANGSU FUQING WOOD INDUSTRY CO., LTD

江苏福庆木业有限公司

出口销量第一
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福庆木业
Fuqing Wood Industry



福庆紫竹
Fuqing ZiZhu



福庆越南
Fuqing Vietnam

江苏福庆木业有限公司是福庆集团旗下子公司，福庆木业致力于“打造LVL建材国际第一品牌”，已形成面向国内与国际市场双循环的业务布局。依靠强大的品牌化、标准化、系统化的管理模式，依托互信共赢的优质经销商资源及拥有共同价值观的福庆团队，在业内已蓬勃发展了35年。

福庆木业品牌定位为“世界最大LVL制造服务商”，目前拥有占地30万平方米LVL建材生产基地、年产能35万立方的F☆☆☆☆级LVL胶合板生产线。通过优秀的资源整合能力，参与全球竞争，向打造LVL建材国际领军品牌道路上迈进。

Fuqing wood industry is a subsidiary of Fuqing Group. Fuqing Wood is committed to "Building the first international brand of LVL building materials", and has formed a double-circle business layout for the domestic and international markets. Relying on strong branding, standardized and systematic management mode, quality dealer resources with mutual trust and win-win situation, and a team with common values, Fuqing Wood has been flourishing in the industry for 35 years.

Positioned as the "World's Largest LVL Manufacturing Service Provider", Fuqing Wood currently owns a 300,000 square meters LVL building materials production base and an annual output of 350,000 cubic meters of F☆☆☆☆ grade LVL plywood production line. Through the excellent resource integration ability, the company participates in global competition and moves forward to build an international leading brand of LVL building materials.

30 万平方米
300,000 square meters

制造基地
Manufacturing base

35 万立方米
350,000 cubic meters

年产能
Annual capacity

35 年
Years

板材制造经验
Experience in plate manufacturing

18 年
Years

出口销量第一
TOP 1 in export market

企业优势 ENTERPRISE ADVANTAGES



出口之冠
THE CROWN OF EXPORTS

出口日本LVL第一
出口日本构造胶合板第一
出口澳洲构造LVL第一
No.1 in exporting LVL to Japan
No.1 in exporting Japanese structural plywood
No.1 in exporting LVL to Australia



产能之冠
THE CROWN OF PRODUCTION CAPACITY

年产能35万立方米，居全国第一
Annual production capacity of 350000 cubic meters, ranking first in the country



环保之冠
THE CROWN OF ENVIRONMENTAL PROTECTION

环保意识和实力处行业领先水平，
甲醛释放量 $\leq 0.025\text{mg}/\text{m}^3$
Environmental awareness and strength are at the forefront of the industry, with formaldehyde emissions $\leq 0.025\text{mg}/\text{cubic meter}$

INHERITANCE OF CRAFTSMANSHIP

匠心传承

创立村作坊制造包装底托

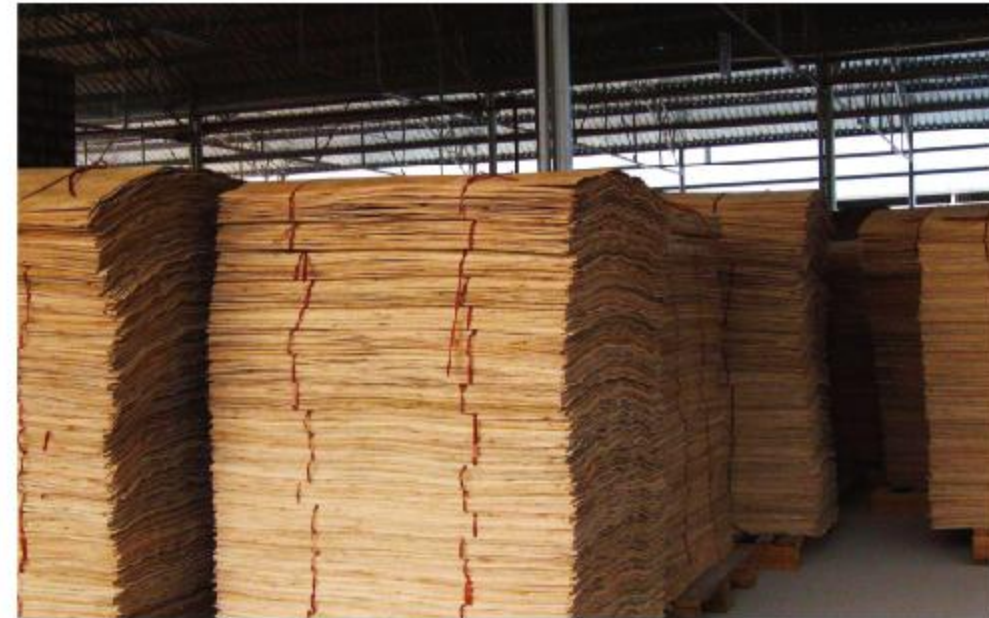
Establishing a village workshop to manufacture packaging pallets



1990

成立青伊湖镇木制品厂

Establish Qingyihu Town Wood Products Factory



1993

成立沭阳福庆木制品厂

Establish Shuyang Fuqing Wood Products Factory



1996

更名江苏福庆木业有限公司

Renamed Jiangsu Fuqing Wood Industry Co., Ltd



2000

荣获国家科技部星火计划龙头企业

Awarded as a leading enterprise in the Spark Program of the Ministry of Science and Technology of China



2004

成立宿迁福庆国际贸易有限公司

生产LVL建材,开展进出口业务,走向国际、与世界500强大型日本商社合作

Establishing Suqian Fuqing International Trade Co., Ltd Produce LVL building materials, conduct import and export business, go global, and cooperate with large Japanese companies in the Fortune 500



2005

在日本注册商标,成为海外自主品牌

Registering a trademark in Japan and becoming an overseas independent brand



2008

成立江苏福庆家居有限公司

Establishment of Jiangsu Fuqing Home Furnishings Co., Ltd



2009



与南林大合作组建结构板材工程技术研发中心

Cooperate with Nanlin University to establish a structural board engineering technology research and development center

2010



“福庆FUQING”商标荣获国家工商总局“中国驰名商标”

The trademark "福庆 FUQING" has been awarded the title of "China Famous Trademark" by the State Administration for Industry and Commerce

2012



福庆品牌荣获“省重点培育和发展的国际知名品牌”

Fuqing brand has been awarded the title of "International Famous Brand with Key Cultivation and Development in the Province"

2017



福庆荣获“中国建筑装饰品牌供应商”正式发布《人造板及其制品中甲醛释放限量》企业无醛级环保标准

Fuqing has been awarded the title of "Chinese Building Decoration Brand Supplier" and officially released the "Formaldehyde Release Limit in Artificial Board and Its Products" enterprise formaldehyde free environmental protection standard

2018



上海品牌中心成立

Shanghai Brand Center Established

2019



福庆紫竹生产基地投建,并取得澳洲AS/NZS4357认证

Fuqing Zizhu production base was built and obtained Australian AS/NZS4357 certification

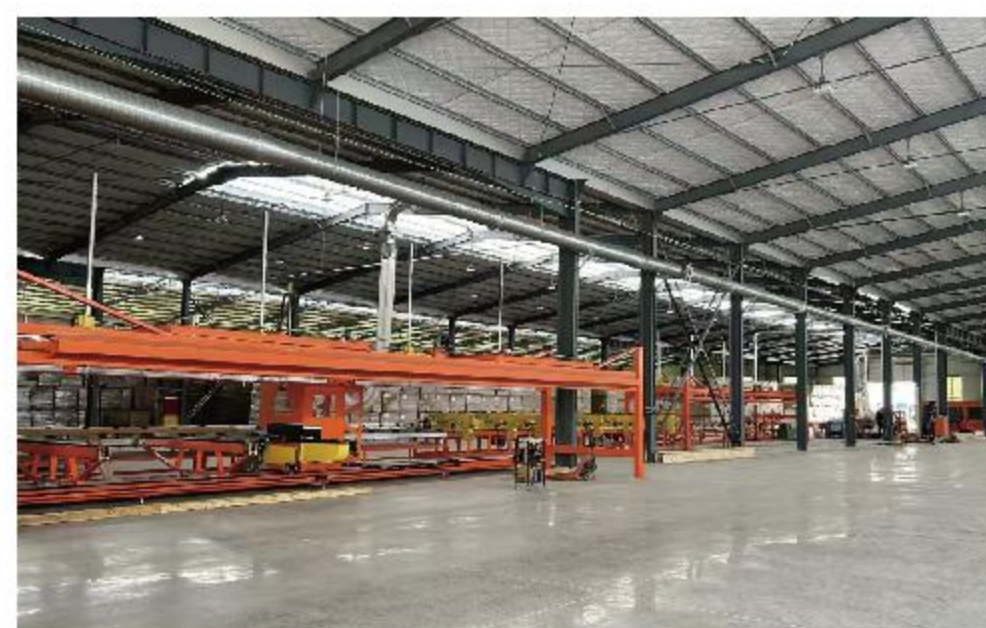
2022



福庆越南、福庆紫竹正式投产,获得中国林业产业突出贡献奖

Fuqing Vietnam and Fuqing Zizhu were officially put into production and won the Outstanding Contribution Award of China's forestry industry

2023



福庆工字梁生产车间正式投产

Fuqing I-joist production workshop officially put into operation

2024

GROUP RESEARCH INSTITUTE 集团研究院

行业首个专业装饰材料应用科技企业研究院 The first professional decoration material application technology enterprise research institute in the industry

江苏福庆集团研究院是一个集产品检测、新品研发和科技项目研究开发于一体的研发创新平台。让研究与研发结合，出价值新品，让研究与生产结合，降本增效，赋能产业创新升级。

Jiangsu Fuqing Group Research Institute is a research and development innovation platform that integrates product testing, new product development, and technology project research and development. Integrating research and development, creating valuable new products, integrating research and production, reducing costs and increasing efficiency, empowering industrial innovation and upgrading.

- 103 项国家专利及实用新型专利
- 国际木材科学院院士领衔 12 人专家委员会
- 《单板层积材》国家标准起草单位
- 中国胶合板会长单位
- 国家林业重点龙头企业
- 国家星火龙头企业
- 南京林业大学产学研合作基地和教学实践基地
- 福庆 LVL 连续 18 年出口销量第一
- 江苏省速生杨结构板材工程技术研究中心
- 江苏省企业技术中心
- 103 national patents and utility model patents
- Expert committee of 12 members led by academicians of the International Academy of Wood Sciences
- Drafting unit of the national standard for laminated veneer lumber
- The president unit of Chinese Plywood Association
- National Key Forestry Leading Enterprises
- National Spark Leading Enterprise
- Nanjing Forestry University Industry University Research Cooperation Base and Teaching Practice Base
- Fuqing LVL has been the best-selling exporter to Japan for 18 consecutive years
- Jiangsu Province Fast Growing Poplar Structural Board Engineering Technology Research Center
- Jiangsu Provincial Enterprise Technology Center



TESTING CENTER 检测中心

福庆木业检测中心依托福庆集团研究院成立，占地面积400平方米，拥有由12位行业专家学者组成的专家委员会，是“江苏省速生杨结构板材工程技术研究中心”、“高强度耐腐蚀功能性层积材工程研究中心”、“江苏省研究生工作站”，引入国际先进检测仪器，力求产品质量的持续提升，将产品品质的打造与追求作为企业的自律。

Fuqing Wood Testing Center was established based on the Fuqing Group Research Institute, covering an area of 400 square meters. It has an expert committee composed of 12 industry experts and scholars. It is the "Jiangsu Rapid Growth Poplar Structural Board Engineering Technology Research Center," "High Strength and Corrosion Resistant Functional Laminated Timber Engineering Research Center" and "Jiangsu Graduate Workstation," providing various testing services for Fuqing Wood Industry products for a long time. Real time monitoring of product quality.

Fuqing Wood Industry Testing Center has undergone a new upgrade, introducing advanced international testing instruments and striving for continuous improvement of product quality. The creation and pursuit of product quality are regarded as the self-discipline of the enterprise.



TECHNOLOGICAL PROCESS

工艺流程



蒸煮工序
Boiling



单板旋切工序
Veneer rotary cutting



晾晒工序
Air-drying



单板分选工序
Veneer sorting



干燥工序
Drying



斜磨工序
Bevelgrinding



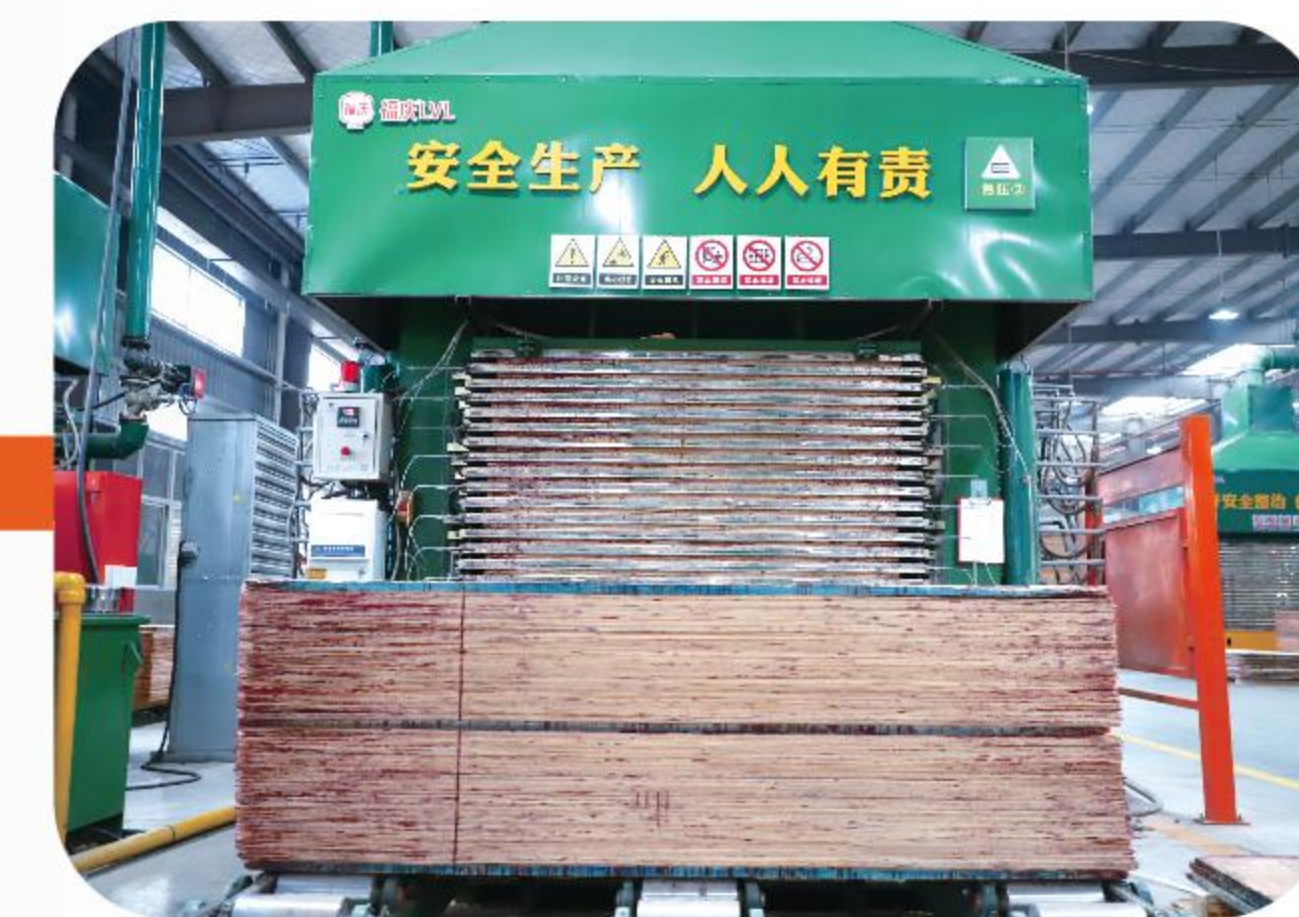
拼板工序
Splicing



补板工序
Repairing



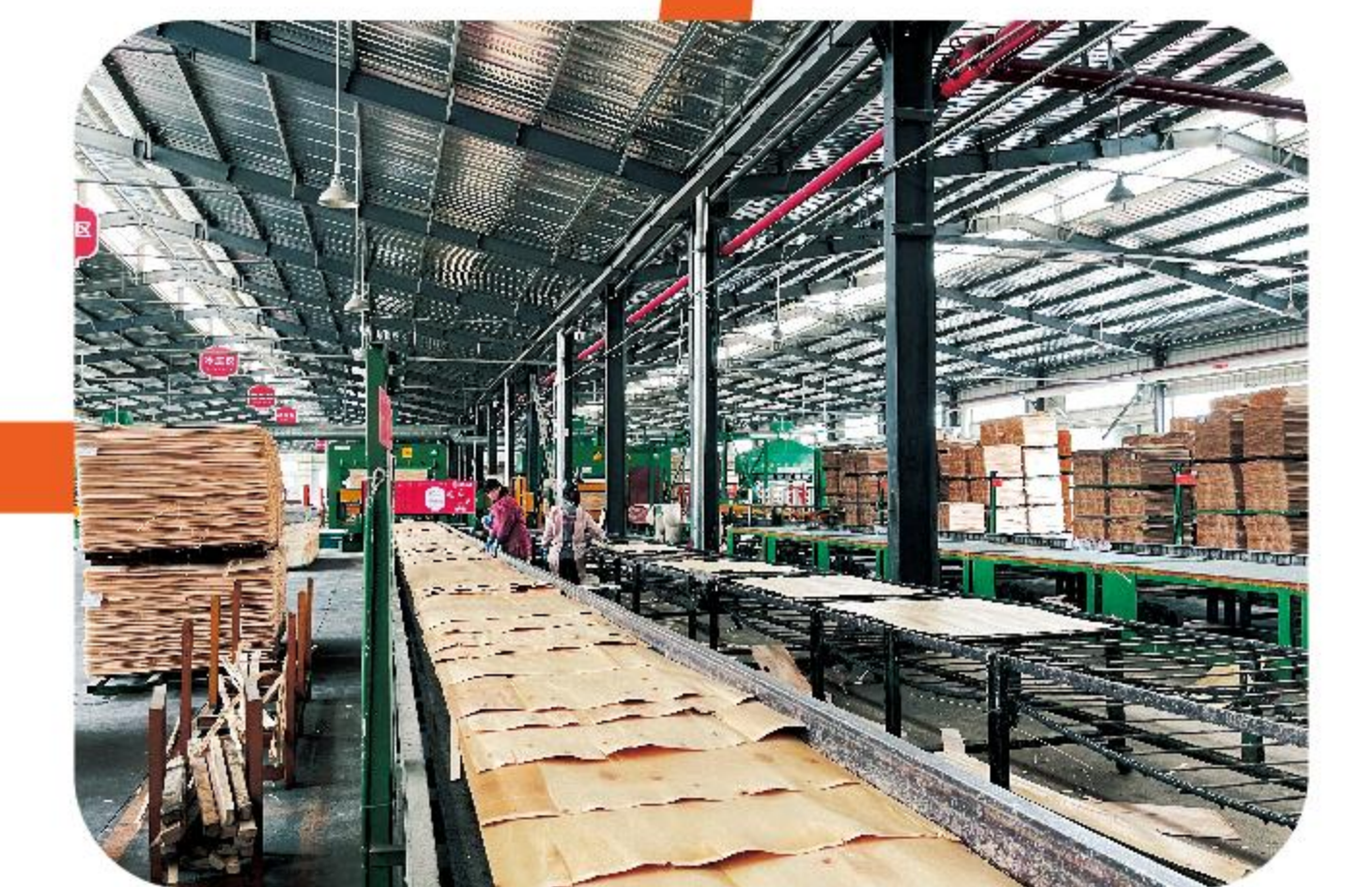
养生工序
Cooling



热压工序
Hot pressing



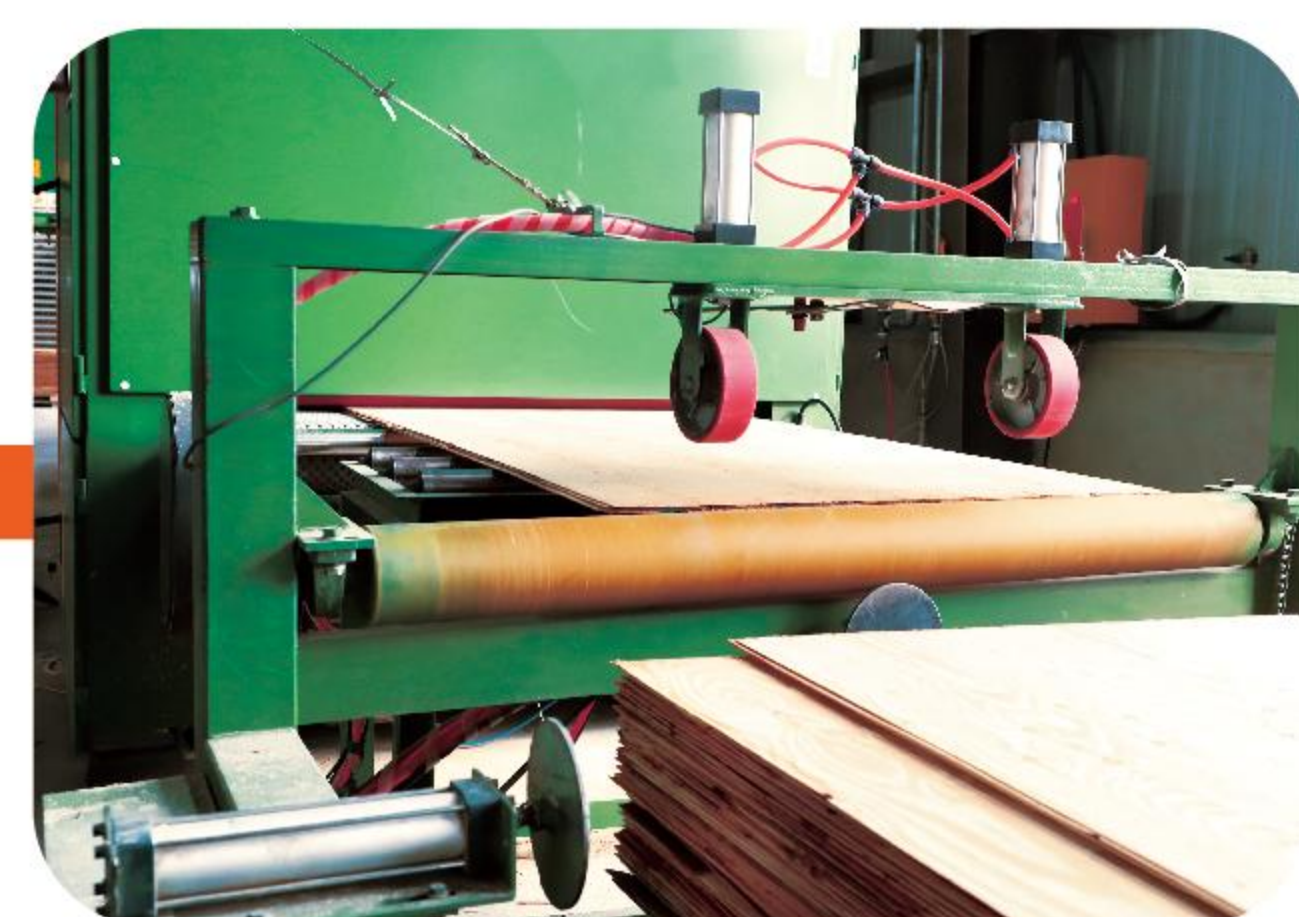
冷压工序
Cold pressing



组坯工序
Lay-up



调胶工序
Glue mixing



砂光工序
Sanding



裁边工序
Edge cutting



抽条工序
Striping



打包工序
Packaging



NON-STRUCTURAL LVL

非结构型LVL



杨木门芯材
Poplar door core material



杨桉门芯材
Poplar and eucalyptus door core material

是一种由多层木单板用粘合剂顺向粘合而成的工程木制品。

It is a kind of engineering wood product made of multi-layer veneers in parallel bonded with adhesive.



产品尺寸 PRODUCT SIZE

等级	Grade	Non-Structural	
树种	Tree Species	Poplar/Eucalyptus/Pine	
尺寸	Dimension(mm)	Thickness	10-70mm
		Width	12-1200mm
		Length	150-4000mm
含水率	Moisture Content	<12%	
胶水	Glue	Urea-formaldehyde/phenolic adhesive	
甲醛释放量	Formaldehyde Emission	E0	
证书	Certificate	F☆☆☆☆ /CARB/EPA	

材料优点 MATERIAL ADVANTAGES

强度和耐用性 Strength and durability	非结构型 LVL 的设计坚固耐用，其实内芯由多层木单板组成。这使得它即使暴露在温度和湿度变化的情况下也不容易变形或破裂。	The design of Non-Structural LVL is sturdy and durable, and the inner core is actually composed of multiple layers of wood veneer. This makes it less prone to deformation or rupture even when exposed to changes in temperature and humidity.
稳定性 Stability	由于其结构，非结构型 LVL 比实木更稳定，使其不易随着温度和湿度的变化而膨胀或收缩。这对于频繁使用或环境条件变化的家具尤其重要。	Due to its structure, Non-Structural LVL is more stable than solid wood, making it less prone to expansion or contraction with changes in temperature and humidity. This is particularly important for furniture that is frequently used or subject to changes in environmental conditions.
成本效益 Cost-effectiveness	非结构型 LVL 通常比实木便宜，使其成为家具制造更具成本效益的选择。	Non-Structural LVL are usually cheaper than solid wood, making them a more cost-effective choice for furniture manufacturing.
易于加工 Easy to process	非结构型 LVL 可以使用标准木工工具轻松切割和成型，使其成为各种技能水平的家具制造商的流行选择。	Non-Structural LVL can be easily cut and formed using standard woodworking tools, making them a popular choice for furniture manufacturers with various skill levels.
多样性 Diversity	非结构型 LVL 有多种木材品种和饰面可供选择，因此可以轻松找到与任何设计美学相匹配的风格和颜色。	Non-Structural LVL come in a variety of wood varieties and finishes to choose from, making it easy to find styles and colors that match any design aesthetic.

材料应用 MATERIAL APPLICATION

适用于家具、门、层压板、厨房和其他室内装饰，以及其他用途。
Suitable for furniture, doors, laminate, kitchen and other interior decoration, and other uses.

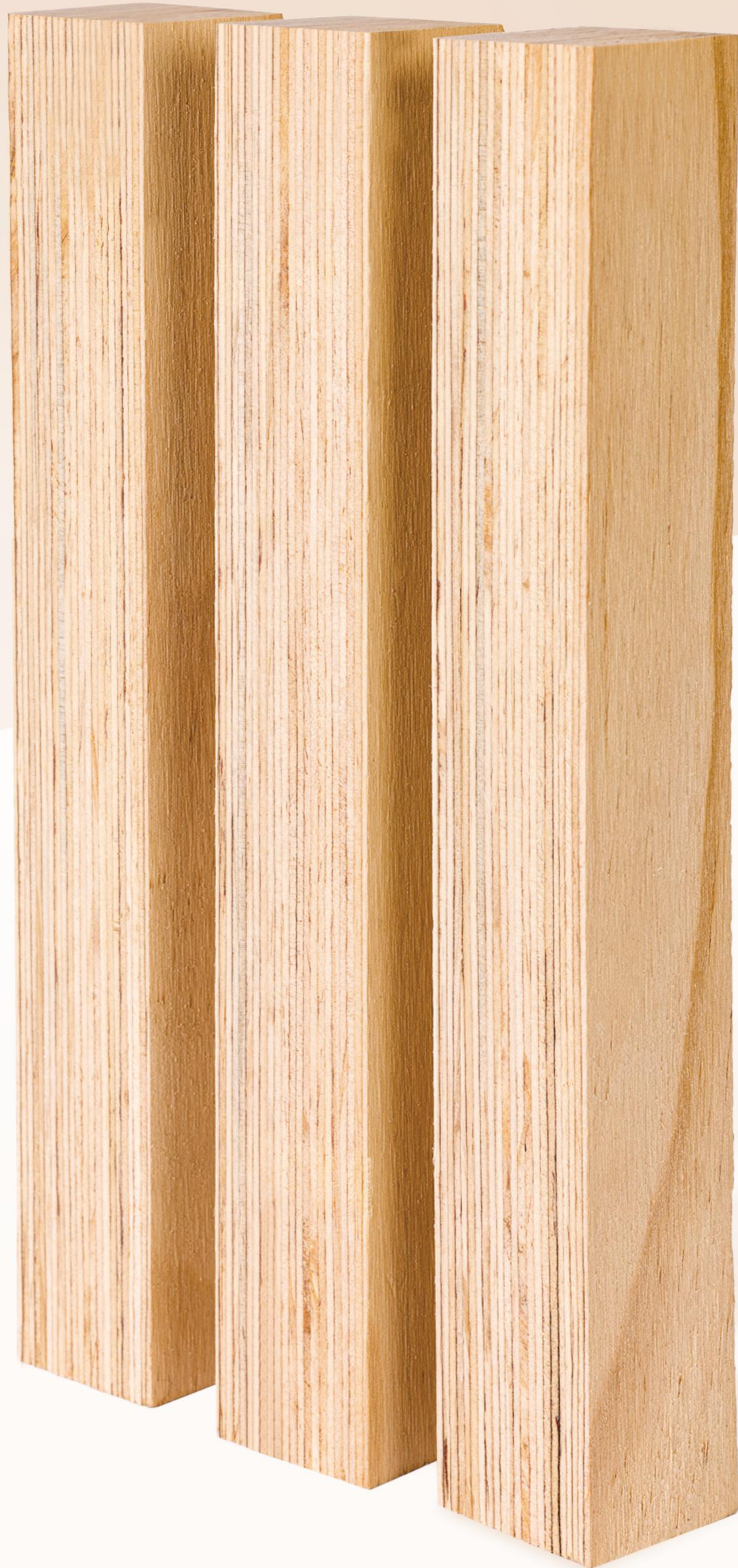


STRUCTURAL LVL

结构型LVL

是一种由多层木单板用粘合剂顺向粘合而成的工程木制品。

It is an engineering wood product made by bonding multiple layers of wood veneer with adhesive.



辐射松
Radiation pine



云杉+落叶松
Spruce+Larch



辐射松+落叶松
Radiated pine+larch



落叶松
Larch

产品尺寸 PRODUCT SIZE

MOE(Mpa)	MOE(Mpa)	E8/E10/E12/E13.2/E14/E15/E16	
树种	Tree Species	Radiata Pine/Larch/Spruce/Douglas fir/Eucalyptus	
尺寸	Dimension(mm)	Thickness	21-100mm
		Width	12-1250mm
		Length	2400-12000mm
含水率	Moisture Content	8%-15%	
胶水	Glue	Phenol Formaldehyde	
防虫处理	Treated	H2S	
甲醛释放量	Formaldehyde Emission	E0	
标准	Standard	AS/NZS 4357	
证书	Certificate	Bsi/CMI/FSC/PEFC	

材料优点 MATERIAL ADVANTAGES

规格大 Large specifications	小原木可制成，通过进口单板分选机对单板进行分级和选择单板，并制作一系列具有不同性能的产品，可以优化木材资源。	Small logs can be made by using imported veneer sorting machines to classify and select veneers, and producing a series of products with different properties, which can optimize wood resources.
高强度 High strength	结构型 LVL 经过精心设计，比传统实木梁更坚固、更一致。这意味着它可以以最小的挠度支撑更重的负载。	Structural LVL is carefully designed to be stronger and more consistent than traditional solid wood beams. This means that it can support heavier loads with minimal deflection.
尺寸稳定性 Dimensional stability	与传统实木梁相比，结构型 LVL 不易翘曲、扭曲或弯曲，从而形成更稳定、水平的结构。	Compared with traditional solid wood beams, Structural LVL is less prone to warping, twisting, or bending, thus forming a more stable and horizontal structure.
多功能性 Multifunctionality	结构型 LVL 有多种尺寸、厚度和长度可供选择，使其适合广泛的建筑应用。	Structural LVL has a variety of sizes, thicknesses, and lengths to choose from, making it suitable for a wide range of building applications.
可持续性 Sustainability	结构型 LVL 通常由速生树木制成，制造过程中产生的废物比其他木制品更少。因此，结构型 LVL 被认为是一种环保建筑材料。	Structural LVL is usually made from fast-growing trees, and the waste generated during the manufacturing process is less than other wood products. Therefore, Structural LVL is considered an environmentally friendly building material.
易于安装 Easy to install	结构型 LVL 易于使用传统的框架方法（例如钉子和螺钉）进行切割和安装。它还与多种类型的连接器和硬件兼容，包括螺栓和吊架。	Structural LVL is easy to cut and install using traditional framing methods such as nails and screws. It is also compatible with various types of connectors and hardware, including bolts and hangers.

材料应用 MATERIAL APPLICATION

适用于椽子和托梁门楣、横梁和框架构件、桁架弦、门式框架、工字梁、箱形梁、脚手架板，构造型 LVL 面板被切割成具有高强度和刚度的结构构件。构造型 LVL 适合各种建筑物(包括房屋、商业、工业和乡村结构)中的梁、椽子和柱等结构应用。一些特殊的构造型 LVL 有少量单板垂直铺设（交叉带状）。在商业或工业结构中，它通常用作结构钢或钢筋混凝土的木质替代品。

Suitable for rafter and joist lintels, beams and framing members, truss chords, portal framing, I-beams,box beams, scaffold boards, and structural LVL panels are cut to provide high strength and stiffness to the structural members with high strength and stiffness. Structural LVL is suitable for beams in a wide range of buildings including housing, commercial, industrial and rural structures.structural applications such as beams, rafters, and columns in a variety of buildings, including housing, commercial, industrial, and village structures. Some specialized LVLs are available in small quantities Some special structural LVL have a small number of veneers laid vertically (crossbanding). In commercial or industrial structures, it is often used as a structural In commercial or industrial structures, it is often used as a wood substitute for structural steel or reinforced concrete.



I-JOIST 工字梁



产品尺寸 PRODUCT SIZE

树种	Tree Species:	Larch/Pine	
翼缘	Flange:	Material	pine LVL
		Thickness	35-40mm
腹板	Web:	Material	OSB
		Thickness	9-11mm
高	Depth:	200-400mm	
宽	Width:	45-96mm	
长	Length:	2.4-12m	
胶水	Glue:	Phenol Formaldehyde	
甲醛释放量	Formaldehyde Emission:	E0	
证书	Certificate:	Bsi/FSC/PEFC	
标准	Standard	ASTMD5055	

材料优点 MATERIAL ADVANTAGES

抗变形 Anti deformation	密度低，且抗变形。	Low density and resistant to deformation.
稳定性 Stability	尺寸稳定，不受气温和湿度影响。	Stable size, unaffected by temperature and humidity.
易于安装 Easy to install	可操作性强和方便快速的安装，易于使用传统木工工具进行紧固，如钉，螺丝等。	Strong operability and convenient and fast installation, Easy to use traditional woodworking tools for fastening, such as nails, screws, etc.
标准化 Standardization	以标准化的产品尺寸来确保材料的效率。	Ensure material efficiency with standardized product dimensions.
环保性 Environmental friendliness	采用可持续再生的木材和 PEFC 认证。	Using sustainable recycled wood and PEFC certification.

材料应用 MATERIAL APPLICATION

工字梁适用于住宅、办公室、教育和轻工业建筑的地板和屋顶梁，也可以用于高温性能墙，作为螺栓和屋顶作为椽，可以做为被动式房屋建筑的绝热架构。福庆 LVL 工字梁的复合结构确保了产品的直质和轻质，优异的强度性能，使大跨度的建筑安装方便，维修方便。

I-Joist are suitable for use as floor and roof beams in residential, office, educational, and light industrial buildings. It can also be used for high-temperature performance walls, as bolts and roofs as rafters, and as insulation structures for passive housing construction. The composite structure of Fuqing LVL I-Joist ensures the straightness and light-weight of the product, with excellent strength performance, making the installation and maintenance of large-span buildings convenient.



LVL SCAFFOLDING

LVL脚手架

LVL脚手架是一种轻便、高强度的脚手架系统，适合需要快速搭建和拆卸的施工场景，尤其在承重和稳定性要求较高的项目中表现优异。

LVL Scaffolding is a lightweight, high-strength scaffolding system that is well-suited for construction scenarios requiring rapid assembly and disassembly. It performs exceptionally well in projects with high demands for load-bearing capacity and stability.



产品尺寸 PRODUCT SIZE

树种	Tree Species:	Radiata pine/Pinus massoniana
高	Depth:	35-40mm
宽	Width:	225/230mm
长	Length:	3/4/6m
含水率	Moisture Content:	5-16%
胶水	Glue:	Phenol Formaldehyde/Melamine glue
标准	Standard	OSHA

材料优点 MATERIAL ADVANTAGES

高强度和稳定性 High strength and stability	层压单板层压增强脚手架的强度和稳定性，使其不易变形，扭曲或弯曲。	Laminated veneer Laminating enhances the strength and stability of the scaffolding, making it less prone to deformation, twisting or bending.
强度均匀 Uniform strength	与实木不同，实木可能存在打结和裂缝等自然缺陷，LVL 脚手架的制造可以消除这些缺陷，并确保项目中使用的所有板的性能一致。	Unlike solid wood, which can have natural defects such as knots and cracks,LVL scaffolding are manufactured to eliminate these defects and ensure consistent performance across all boards used in the project.
轻 Light	LVL 脚手架虽然强度高，但重量相对较轻，简化了搬运和安装，可以提高施工现场的效率。	Despite its high strength, LVL scaffolding are relatively light in weight, which simplifies handling and installation and can improve the efficiency of construction sites.

材料应用 MATERIAL APPLICATION

LVL 脚手架可用于多种建筑施工活动，从桥梁建造与维修，到高层建筑的清洁和维护。除建筑施工外，LVL 脚手架也被工业领域和公用事业公司用于需要高空作业平台的任务。

LVL scaffolding are used for a variety of construction activities, from building and repairing Bridges to cleaning and maintenance of tall buildings. In addition to construction, LVL scaffolding are also used by industrial environments and utility companies for tasks requiring elevated work platforms.



STRUCTURAL PLYWOOD

构造胶合板

胶合板是由木段旋切成单板或由木方刨切成薄木,再用胶粘剂纵横交错胶合而成多层的板状材料。

Plywood is made of veneers peeled from logs or small pieces cut from sawn timber in perpendicular bonded with adhesive.



产品尺寸 PRODUCT SIZE

MOE(Mpa)	MOE(Mpa)	F8/F11/F14/F17	
树种	Tree Species	Radiata pine/Larch/Eucalyptus/Pinus massoniana	
尺寸	Dimension(mm)	Thickness	7-25mm
		Width	910/915/1200/1220mm
		Length	1820/1830/1890/2400/2440/2700mm
含水率	Moisture Content	8%-12%	
胶水	Glue	Phenol Formaldehyde	
甲醛释放量	Formaldehyde Emission	E0/Super E0	
标准	Standard	AS/NZS 2269	
证书	Certificate	Bsi/CMI/JAS/FSC/PEFC	

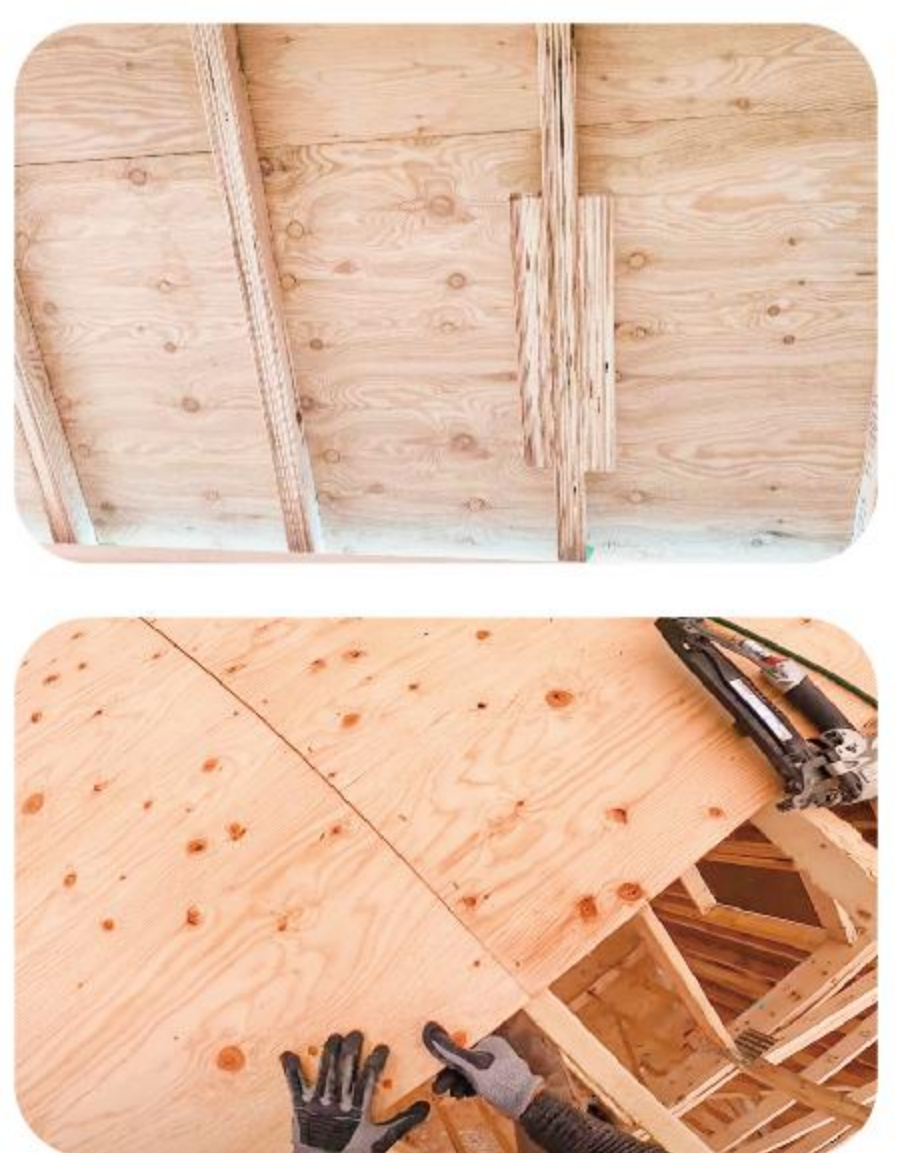
材料优点 MATERIAL ADVANTAGES

稳定性 Stability	性能均匀、形状稳定, 变形小、收缩率小、表面平整。	Uniform performance, stable shape, small deformation, low shrinkage rate, and smooth surface.
阻燃性 Flame retardancy	具有较高的化学稳定性及优良的耐老化性, 阻燃性能优异。	It has high chemical stability and excellent aging resistance, with excellent flame retardant performance.
耐腐蚀 Corrosion resistance	吸水厚度膨胀率稳定, 防潮性能卓越, 耐腐蚀性强。	Stable water absorption thickness expansion rate, excellent moisture resistance, and strong corrosion resistance.
环保性 Environmental friendliness	F☆☆☆☆环保, 燃烧剩余物无毒、无污染。	F four-star environmental protection, non-toxic and pollution-free combustion residue.

材料应用 MATERIAL APPLICATION

构造胶合板是家具常用材料之一, 为人造板三大板之一, 亦可供飞机、船舶、火车、汽车、建筑和包装箱等作用材。

Structural Plywood is one of the commonly used materials for furniture and one of the three major artificial panels. It can also be used as a material for aircraft, ships, trains, automobiles, construction and packaging boxes.



COMPETITIVE ADVANTAGES AND CHARACTERISTICS 竞争优势和特色

福庆LVL坚守“高品质 高价值 高服务”的价值主张,为客户提供定制化产品。
Fuqing LVL adheres to the value proposition of "high quality, high value, and high service" and provides customized products for customers.

高品质/HIGH-QUALITY

严选欧洲、北美等优质天然原材,联合一家研究所、3所高校自主研发ENF级环保胶水。福庆LVL引进国际单板性能分选机、全自动化工字梁生产线、3条12米长生产线、高精度自动拼板机、呼吸式烘干机、电脑数控布胶机以及恒温导热油热压机等业界先进的制造设备,开创了LVL产品的智造技术先河,17年出口产品0退货。

We select high quality natural materials from Europe and North America, and develop ENF grade glue independently in cooperation with a research institute and 3 universities. Fuqing LVL introduced international veneer grading system, automatic chemical I-Joist production line, three 12-meter long production lines, high-precision automatic splicing machine, breathing drying machine, computer numerical control glue spreading machine and constant temperature heat-conducting oil hot press and other industry-advanced manufacturing equipments, which created a pioneer of intelligent manufacturing technology for LVL products. The company has pioneered the intellectual manufacturing technology of LVL products, and exported products with zero return for 17 years.

高价值/HIGH VALUE

福庆拥有三个省级研发平台国家专利103项,参与起草国家标准8项,行业标准25项,为客户需求定向攻关,以科技硬实力,坚守品质原点,赋能产业创新升级。作为江苏省重点培育和发展的国际知名品牌,福庆LVL近年来持续开拓海外市场,在日本、澳洲、中东等国家和地区拥有较高的品牌影响力和知名度,为中国木材行业在国际市场树立了良好的品牌形象。

Fuqing has three provincial-level research and development platforms with 103 national patents, participated in the drafting of 8 national standards, and 25 industry standards for targeted research and development of customer needs. With technological hard power, we adhere to the quality starting point and empower industrial innovation and upgrading. As an internationally renowned brand that Jiangsu Province focuses on cultivating and developing, Fuqing LVL has continued to explore overseas markets in recent years and has a high brand influence and reputation in countries and regions such as Japan, Australia, and the Middle East, establishing a good brand image for the Chinese timber industry in the international market.

高品质
HIGH-QUALITY

高价值
HIGH VALUE

高服务
HIGH SERVICE

高服务/HIGH SERVICE

福庆LVL始终坚持以客户为中心的经营理念,以特色化服务为客户持续创效。福庆LVL拥有一支由具有丰富LVL生产管理经验的行业专家组成的生产研发团队,优化生产工艺,以“量身定制”的服务,进行产品“定向攻关”,为助力客户抢占市场奠定基础。福庆LVL为客户配备专业的业务顾问,随时掌握货物最新动态,17年出口产品稳定交付。

Fuqing LVL always adheres to the customer-centric business philosophy and continuously creates efficiency for customers with distinctive services. Fuqing LVL has a production and research and development team composed of industry experts with rich experience in LVL production management, optimizing production processes and providing customized services to carry out targeted product research and development, laying a foundation for helping customers seize the market. Fuqing LVL provides customers with professional business consultants to stay up-to-date with the latest developments in goods, and has been delivering stable export products for 17 years.



12米长生产线
12 meter long production line



单板分选机
Veneer grading system



烘干机
Dryer



热压机
Hot press

TECHNICAL RESEARCH AND DEVELOPMENT 技术研发

多年来,福庆木业始终坚持“实实在在做人,踏踏实实做事,凭创新发展,靠创优生存”,为LVL产业健康发展做出了突出贡献。由12位行业专家学者领衔的集团研究院,深挖产业痛点,专注产品研发,推陈出新,获得多项专利,为各区域客户需求定向攻关,实现产品性能的持续升级,助力LVL产业长期可持续发展。

For many years, Fuqing Wood Industry has always adhered to the development philosophy of "being a real person, working steadfastly, developing through innovation, and surviving through excellence", making outstanding contributions to the healthy development of the LVL industry. Led by 12 industry experts and scholars, the Group Research Institute delves into the pain points of the industry, focuses on product research and development, innovates, and obtains multiple patents. It focuses on targeted research and development for regional customer needs, achieving continuous upgrading of product performance, and supporting the long-term sustainable development of the LVL industry.

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程晋亨

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从0到1的定制产品体系打造专家
原创产品获得国家知识产权专利



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出口销量第一
TOP 1 in export market

INNOVATION 创新能力

福庆木业将“为世界制造绿色环保建材”作为企业使命,在不断提升企业实力的同时,积极响应国家“双碳”战略。以纤维改性树脂胶黏剂获得新国标ENF级环保认证,解决甲醛超标问题。此外,福庆木业大力推动速生类木材的资源利用,坚持原材料开源拓源,促进LVL产业健康持续发展,实现了经济效益、社会效益和环境效益的共赢。

Fuqing Wood Industry regards "manufacturing green and environmentally friendly building materials for the world" as its corporate mission, and actively responds to the national "dual carbon" strategy while continuously enhancing its strength. Obtaining the new national standard ENF environmental protection certification with fiber modified resin adhesive, solving the problem of excessive formaldehyde in indoor doors. In addition, Fuqing Wood Industry vigorously promotes the utilization of fast-growing.



一种喷甲醛捕捉剂的装置
A device for spraying
formaldehyde capture agent



涂胶机单板输送架
Veneer conveyor of
gluing machine



2022年12月福庆木业
荣获“新国标ENF级环保认证”
In December 2022, Fuqing Wood
won the "New National Standard
ENF Environmental Protection Certification"

CORPORATE HONORS 企业荣誉

创立34年以来，福庆集团凭借强大品牌竞争力，卓越的技术创新，出色的商业信誉，获得行业和广大客户一致认可，为福庆木业品牌的发展提供坚实的后盾。

Since its founding 34 years ago, Fuqing Group has gained unanimous recognition from the industry and the majority of customers by virtue of its strong brand competitiveness, excellent technological innovation and outstanding business reputation, providing a solid backing for the development of the Fuqing Wood brand.

PRODUCT CERTIFICATE 产品证书



《单板层积材》国标起草单位
Drafting unit of the national standard for LVL



第五届中国林业产业突出贡献奖
The Fifth China Forestry Industry Outstanding Contribution Award



江苏省“专精特新”中小企业
Jiangsu Province's "Specialized, Refined, Unique, and New" Small and Medium sized Enterprises



2023年省级企业技术中心
2023 Provincial enterprise Technology center



高强度耐腐蚀功能性层积材工程研究中心
Engineering Research Center for High Strength, Corrosion Resistant and Functional Laminated Timber



国家林业重点龙头企业
National Key Forestry Leading Enterprises



国家星火龙头企业
National Spark Leading Enterprise



国家星火龙头企业
National Spark Leading Enterprise



中国驰名商标
Chinese Famous Trademark



中国胶合板协会会长单位
President of China Plywood Association



江苏省速生杨结构板材工程技术研究中心
Jiangsu Province Fast-growing Poplar Structural Board Engineering Technology Research Center



绿色木质材料(LVL)领军品牌
Leading brand of green wood materials (LVL)



福庆木业JAS-LVL证书
Fuqing Wood JAS-LVL Certificate



福庆木业JAS-SP证书
Fuqing Wood JAS-SP Certificate



福庆木业NAF证书
Fuqing Wood NAF Certificate



澳洲ASNZS4357
Australia ASNZS4357



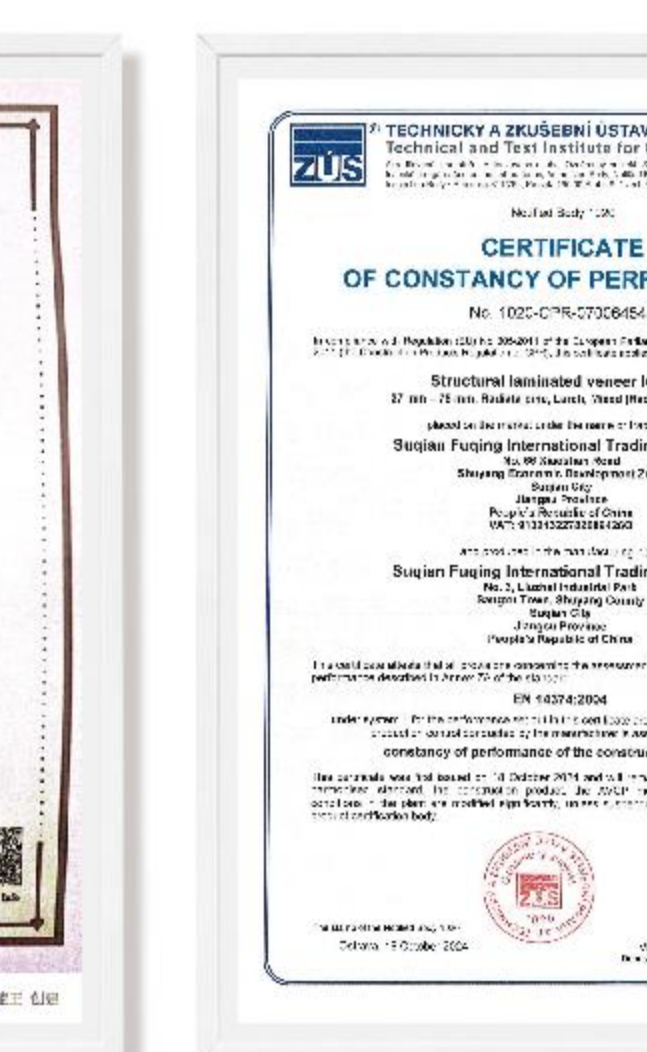
福庆阻燃板燃烧性能标识
Fuching Flame Retardant Board Combustion Performance Labeling



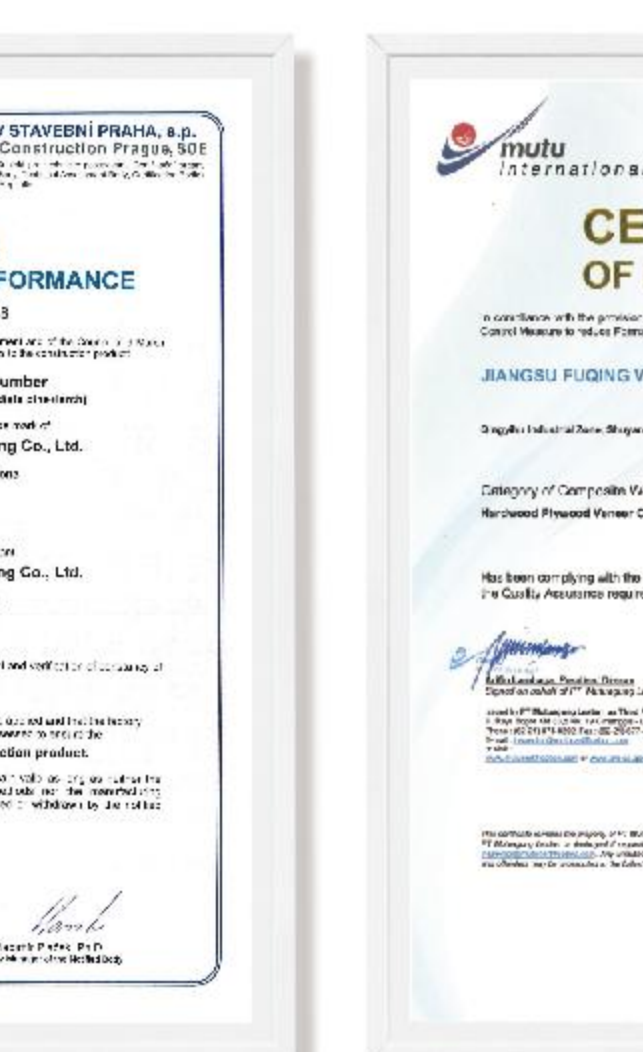
CMI证书
CMI Certificate



ISO90012015国际质量管理体系认证
ISO90012015 International Quality Management System Certification



CMI证书
CMI Certificate



福庆木业CARB证书
Fuqing Wood CARB Certificate



福庆木业EPA证书
Fuqing Wood EPA Certificate



福庆木业FSC证书
Fuqing Wood FSC Certificate



SOCIAL RESPONSIBILITY 社会责任



为世界制造绿色环保建材

作为中国最大LVL制造服务商,福庆LVL始终以创新、品质和可持续发展为核心价值,将“为世界制造绿色环保建材”作为企业使命。为实现这一愿景,福庆LVL大幅增加研发投入,引进先进仪器设备,集团研究院全面升级改造,并强化木业检测中心的建设。通过持续改进和严格的质量管理,福庆LVL以优质产品筑牢在市场竞争中的领先地位。

建设高质量团队

福庆LVL公司自成立以来,始终坚持以人为本的企业发展理念,高度重视员工队伍建设,在超过900名员工中,有300多名员工的工龄达到了10年以上。福庆LVL营造优越的工作环境及激励机制,以唤醒员工的创造潜能及创新精神。福庆成立企业大学,通过专业培训、团队协作与内部竞争,塑造一支高素质、专业化的团队,旨在为客户提供卓越的产品与服务,进而推动企业的可持续发展,共同促进行业的繁荣与进步。

公益慈善 感恩社会

福庆捐赠财物,持之以恒地传递着温暖与关爱。迄今为止,捐赠总额已超过1800万元,为广大贫困家庭和学子带来了实质性的帮助。这些善款惠及了1200多个贫困家庭,让千名学子受益,总计近万人得到了援助。在福庆集团的带领下,福庆基金逐渐成为福庆公益事业发展的重要载体,践行企业的社会担当。

To manufacture green and environmentally friendly building materials for the world

As the largest LVL manufacturing service provider in China, Fuqing LVL always regards innovation, quality, and sustainable development as its core values, and regards "manufacturing green and environmentally friendly building materials for the world" as its corporate mission. To achieve this vision, Fuqing LVL has significantly increased its research and development investment, introduced advanced instruments and equipment, comprehensively upgraded and renovated the group's research institute, and strengthened the construction of the wood industry testing center. Through continuous improvement and strict quality management, Fuqing LVL has established a leading position in market competition with high-quality products.

Building a high-quality team

Since its establishment, Fuqing LVL Company has always adhered to the people-oriented development concept and attached great importance to employee team building. Among more than 900 employees, more than 300 have worked for over 10 years. Fuqing LVL creates a superior working environment and incentive mechanism to awaken the creative potential and innovative spirit of employees. Fuqing has established a corporate university to shape a high-quality and professional team through professional training, team collaboration, and internal competition. The aim is to provide customers with excellent products and services, thereby promoting the sustainable development of the enterprise and jointly promoting the prosperity and progress of the industry.

Public welfare, charity, gratitude to society

Fuqing donates property, persistently conveying warmth and care. So far, the total donation amount has exceeded 18 million yuan, bringing substantial assistance to impoverished families and students. These donations have benefited over 1200 impoverished families, benefiting thousands of students and providing assistance to nearly 10000 people in total. Under the leadership of Fuqing Group, Fuqing Fund has gradually become an important carrier for the development of Fuqing's public welfare undertakings, practicing the social responsibility of the enterprise.

合作伙伴 PARTNER

福庆木业目前拥有占地30万㎡ LVL建材生产基地、年产达35万m³ 的F4星级LVL生产线。在经营上，福庆LVL主要与世界500强商社展开合作，如为大和房屋、积水住宅、旭化成、饭田、住友林业、Tilling、Dindas等大型企业供应LVL芯材、构造LVL、LVL间柱材、构造胶合板且在日本市场占有率高达30%。2020年，福庆木业正式开启国内贸易市场，并与国内十大门企品牌TATA木门、梦天木门、日门建材、索菲亚、欧派家居达成战略合作。

Fuqing Wood currently has an LVL building materials production base covering an area of 300,000 square meters and an annual output of 350,000m³ F4 star LVL production line. In the operation, Fuqing LVL mainly cooperates with the world's top 500 companies, such as Daiwa House, Sekisui House, Asahi Kasei, Iida, Sumitomo Forestry, Tilling, Dindas and other large-scale enterprises to supply LVL core material, structural LVL, LVL intercolumn material, structural plywood and the market share in Japan is as high as 30%. 2020, Fuqing Wood formally opened up the domestic market for trade. In 2020, Fuqing Wood officially opened the domestic trade market, and reached a strategic cooperation with the domestic top ten door brands TATA Wooden Door, Mengtian Wooden Door, Rimen Building Materials, Sofia, Oppein.

